

Supplement for
Gun Flush Box GM4600AC/GM4700AC/GM4100AC
(Order No. 377174/2308814)

1 GENERAL SAFETY INSTRUCTIONS

	 WARNING Incorrect maintenance/repair! Risk of injury and damage to the device. → Have repairs and part replacements carried out only by specially trained staff or a WAGNER service center. → Before all work on the device and in the event of work interruptions: - Switch off the energy/compressed air supply. - Relieve the pressure from the spray gun and device. - Secure the spray gun against actuation. → Observe the operating manual and service manuals at all times when carrying out work.
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This supplement contains additional information regarding the gun flush box (spare parts list, basic settings).

→ Further information such as operation, repair and maintenance of the gun flush box and relevant safety information can be found in the operating manual.

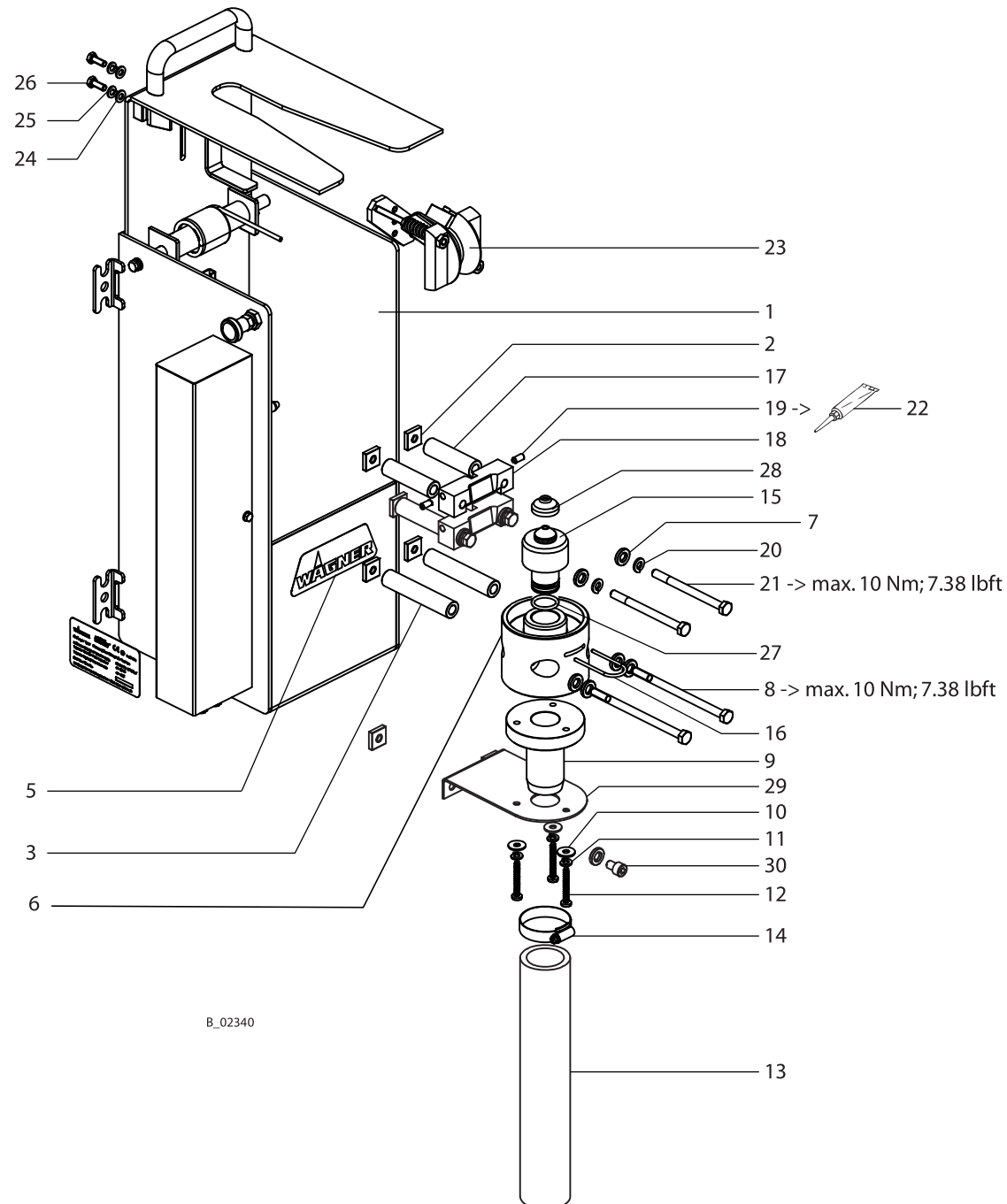
This equipment can be dangerous if it is not operated in accordance with the operating manual.

Compliance with these instructions constitutes an integral component of the warranty agreement.

The **operating manual** is available in the following languages:

Language	Order No.	Language	Order No.
German	377970	English	377971
French	377972	Dutch	377973
Italian	377974	Spanish	377975
Danish	377977	Swedish	377976
Portuguese	377978	Polish	377979

2 SPARE PARTS LIST



B_02340

Pos	K	Stk	GFB for GM 4600AC GM 4700AC Order No.	GFB for GM 4100AC Order No.	Designation
			377174	2308814	Gun flush box for GM 4x00AC
1		1	-	-	Gun flush box, complete (empty)
2		8	377624	377624	Sliding block
3		2	377678	377678	Distance bush
5		1	377826	377826	Wagner label
6		1	377646	377646	Holder
7		10	2301049	2301049	Distance bush
8		2	2301040	2301040	Hexagon screw
9		1	377626	377626	Funnel
10		3	9925054	9925054	Washer
11		3	9925048	9925048	Spring washer
12		3	9907125	9907125	Screw SFS Plastite 45
13	◆	1	9987098	9987098	Hose, 0.5 m; 1.64 ft
14		1	9998083	9998083	Hose clamp
15		1	2310835	2310835	Adapter, complete
16		1	369320	369320	Cotter pin
17		4	2301039	2301039	Distance bush
18		2	377677	377677	Stop
19		4	9999110	9999110	Spring-loaded thrust piece
20		4	9925046	9925046	Spring washer
21		4	2301041	2301041	Hexagon screw
22		1	9992590	9992590	Loctite 222
23		1	377179	377179	Universal fixing, complete
24		2	9920109	9920109	Washer
25		2	9925048	9925048	Spring washer
26		2	9907198	9907198	Hexagon screw
27		1	9971131	9971131	O-ring
28	◆	1	2310832	2310832	Sealing cap
29		1	2311831	2311831	Support angle
30		2	9900341	9900341	Socket cap screw

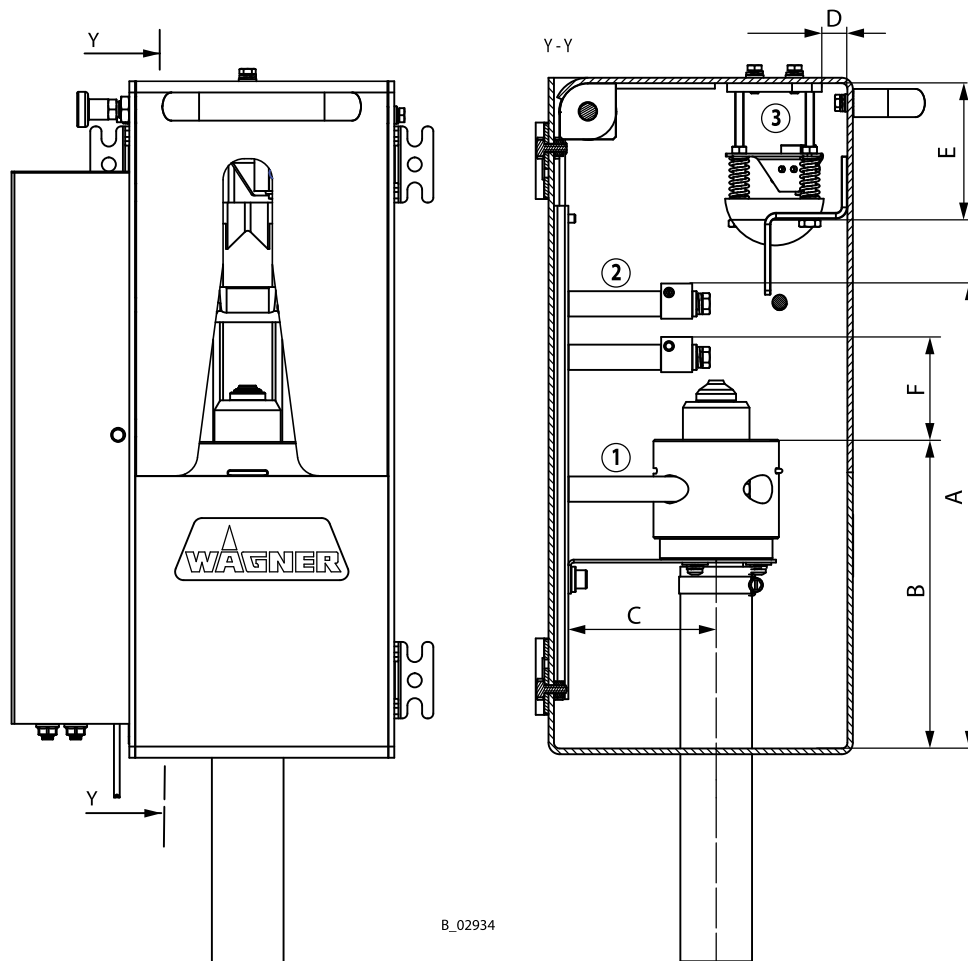
◆ = Wearing parts

Further spare parts for the fixing and the complete gun flush box (empty) are listed in the gun flush box's operating manual.

3 BASIC SETTINGS

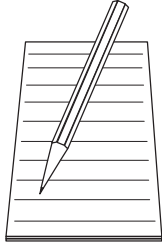
The three components holder (1), stop (2) and fixing (3) differ depending on spray gun type (see spare parts lists) and must be dimensionally coordinated depending on the spray gun used, to ensure perfect functioning of the gun flush box. The table specifications are theoretical basic dimensions. In the event of major tolerance deviations in the spray guns, the fixing must be readjusted. Dimensions not specified are not necessary.

Gun type	A mm/ inch	B mm/ inch	C mm/ inch	D mm/ inch	E mm/ inch	F mm/ inch
GM 4100AC	330/ 12.99	219/ 8.62	105/ 4.13	18/ 0.71	85/ 3.35	73/ 2.87
GM 4100AC with reversing nozzle	330/ 12.99	205/ 8.07	105/ 4.13	18/ 0.71	85/ 3.35	
GM 4600AC, AC 4600 PRO, CAP spray or GM 4700AC	330/ 12.99	219/ 8.62	105/ 4.13	18/ 0.71	81/ 3.19	73/ 2.87
GM 4600AC, AC 4600 PRO, CAP spray or GM 4700AC with reversing nozzle	330/ 12.99	205/ 8.07	105/ 4.13	18/ 0.71	81/ 3.19	



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SUPPLEMENT



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